



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G02631-3G-1
Job Sheet 168828



Part No: RBW6705G02631-3G-1

Job Qty: 1 ea

Part Name: Lever Rigging Fork, T/R Actuator



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 11/30/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G02631-3G Rev1A IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/29/17	0.00	0.00	Start Up Machining		my 17/12/09
110	Mori Seiki	1 pcs		11/30/17	0.00	2.00	MORI NV5000-1		my 17/12/09
120	QC	1 pcs		11/30/17	0.00	0.00	QC2		my 17/12/09
130	QC	1 pcs		11/30/17	0.00	0.00	QC8		my 17/12/14
140	QC	1 pcs		11/30/17	0.00	0.00	QC5		38
150	Outsource	1 pcs		11/30/17	0.00	0.00	Outsource4		my 18-1-12
151	Packaging	1 pcs		11/30/17	0.00	0.00	Packaging2		my 18-1-12
152	QC	1 pcs		11/30/17	0.00	0.00	QC6		38
200	Packaging	1 pcs		11/30/17	0.00	0.00	Packaging3-2		JAN 17 2018
210	QC21-SA	1 Ea		11/30/17	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FB 683 FOLIO REV: _____ DWG REV: _____ Engrave part

Descriptions: number and batch number And T/N number 2-Deburr

150 - CLEAR ANODIZE (RED BARN) -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant - Certificate of Conformity is required

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0-250X01-000 325X1.000 F4134984-1	0	5	0	0

Part Specifications

Specifications could not be found.

Plex 11/23/17 10:55 AM Dart.lajeunesse.marie

30 19310

PD DATE

Work Order update only ☐

AGAINST DEPARTMENT/PROCESS

Cross tube ☐	Water Jet ☐	Engineering ☐
Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
Finishing ☐	Rec/Store/Packaging ☐	Other ☐
Composite ☐	Supplier ☐	

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

inator
al

Wrong
ensions
tolerance
ct
issing

quence

Change No:
Operation:
Revision:
PART NO:

Start up Operation

RBW6705G02631 - 3G - 1

Lever Rigging Fork, T/R Actuator



DART
AEROSPACE
S019312

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/09/17
Job No: 168828

DART
AEROSPACE
S019312



PART NO:
Revision:
Operation:
Outsource

Outsource

Change No:

Mfg Date: 12/09/17
Job No: 168828

Lever Rigging Fork, T/R Actuator

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TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

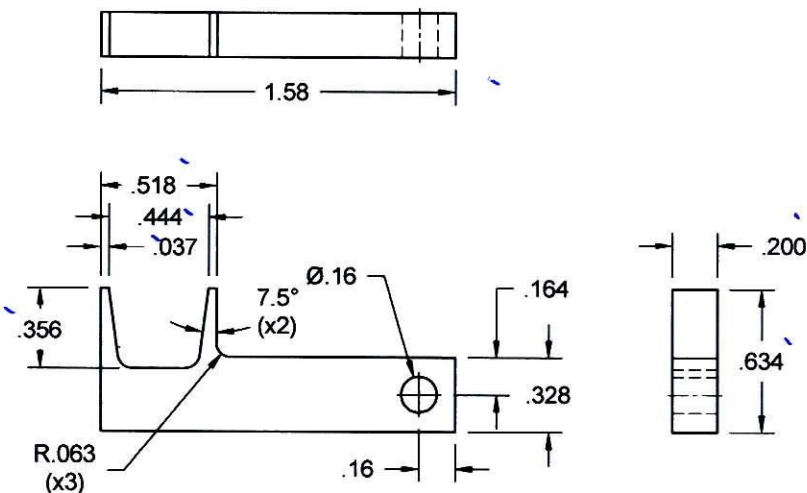
Root Cause

Environment ☐	No Re-verification ☐	Pressure/Forced ☐
Design ☐	Operator ☐	Bending ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Conc ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripp ☐
Material ☐	Use for Testing ☐	Cuffs ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐
LOA ☐	Product Improvement ☐	Wave/Twist in T ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐
Past Expiry Date ☐	Manufacturing Process ☐	
Misidentified ☐	Past Due ☐	OTHER : ☐

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL / APPROVED
1	ADDED R.063 (x3) & CH'D ANGLE PRECISION FROM 8° -1 PER SE.	4/25/11	RJC

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 168828 MJS
17-1-23



NOTES

1. PART OF KIT RBW6705G00131-3G.

(-1)
LEVER RIGGING FORK

RED BARN MACHINE	
TITLE: LEVER RIGGING FORK T/R ACTUATOR	
DWG NO. RBW6705G02631-3G-1	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT	APPROVED: <i>D. Wad</i>
HEAT TREAT: CLEAR ANODIZE	
SPEC: MIL-A-8625F, TYPE II, CLASS I	
USED ON MODEL: AGUSTA	
SCALE: NTS	DATE: 1-28-10
SHEET: 2 of 2	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval																			
Description Work Order Deviation				Disposition																					
								Completed By																	
								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____																			



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Tel (613) 632-5200

PURCHASE ORDER PO038682

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
27	168828	RBW6705G02631-3G-1	CLASS 1 WATER SEAL -Certificate of Conformity is required Lever Rigging Fork, T/R Actuator CLEAR ANODIZE (RED BARN) -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$6.20/pcs	\$6.20
28	168800	RBW6505G00831-3G-23	Bar -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$6.20/pcs	\$6.20
29	169448	RBW6505G00831-3G-25	Mount Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$6.20/pcs	\$6.20
30	169516	RBW109-3101-58-2-3	Hammer Head -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$6.20/pcs	\$6.20
31	169327	RB T102103-5	Retainer -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	1/17/18	2 pcs	0 pcs	2 pcs	\$6.20/pcs	\$12.40
32	169597	RB910-0002-9	Hose End -Issue P/O to ATG: -ANODIZE COLOR	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$6.20/pcs	\$6.20



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914403

Date: 11-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613-632-9577 Fax: 613-632-1000	
Terms	
Ship Via	
OUR TRUCK	
Quantity	Description
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.	
1 ea	Part: RBW109-3101-58-1-7 Rev: 3 Handle Blue Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22212 PO: PO038682 Line: 24
1 ea	Part: RBW109-3101-58-2-7 Rev: 3 Handle Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22213 PO: PO038682 Line: 25
3 ea	Part: RBW6705G02431-3G-1 Rev: 1B Level Rigging Fork Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22214 PO: PO038682 Line: 26
1 ea	Part: RBW6705G02631-3G-1 Rev: 1A Level Rigging Fork, T/R Actuat Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22215 PO: PO038682 Line: 27
2 ea	Part: RB910-0002-9 Rev: F Hose End Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22220 PO: PO038682 Line: 32
2 ea	Part: RB910-0002-1 Rev: F Quill Made in Canada.

Made in Canada.

DA-
38
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914403

Date: 11-Jan-18

Dart Aerospace Ltd
270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms

Ship Via

OUR TRUCK

Quantity

Description

Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water
Sealant
Job: 22222 PO: PO038682 Line: 34

CERTIFICATE OF CONFORMANCE

A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.

Date:

Certified Signature:

Receiver Signature:

A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

Made in Canada.

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: M6061T6B0.375X01.000 Revision: 6061T6 Bar .375 X 1.00														
100	Receive Ft	S019310	168828	0 ft	0	M134984	Start Up Machining		Stock	12/9/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: RBW6705G02631-3G-1 Revision: Lever Rigging Fork, T/R Actuator														
210	QC21-SA	S019312	168828	1 Ea	0	S019312	GA		Stock	12/9/2017	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Totals:		2		1	0									